



ZrN Coated

Aluminum & Non-Ferrous, 3-Flute, High Shear, Square & Corner Radius, Neck Relief, 37° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Length Below Shank	Neck ø	Corner Radius	Shank ø	ZrN Coated Part #
1/8	.1250	1/4	2-1/2	3/4	.118	—	1/8	REX3200
1/8	.1250	1/4	2-1/2	3/4	.118	.015	1/8	REX3201
1/8	.1250	1/4	3	1	.118	—	1/8	REX3202
1/8	.1250	1/4	3	1	.118	.015	1/8	REX3203
3/16	.1875	1/4	2-1/2	3/4	.176	—	3/16	REX3204
3/16	.1875	1/4	2-1/2	3/4	.176	.015	3/16	REX3205
3/16	.1875	1/4	3	1	.176	—	3/16	REX3206
3/16	.1875	1/4	3	1	.176	.015	3/16	REX3207
1/4	.2500	3/8	2-1/2	7/8	.235	—	1/4	REX3208
1/4	.2500	3/8	2-1/2	7/8	.235	.015	1/4	REX3209
1/4	.2500	3/8	2-1/2	7/8	.235	.030	1/4	REX3210
1/4	.2500	3/8	3	1-3/8	.235	—	1/4	REX3211
1/4	.2500	3/8	3	1-3/8	.235	.015	1/4	REX3212
1/4	.2500	3/8	3	1-3/8	.235	.030	1/4	REX3213
1/4	.2500	3/8	4	2-1/4	.235	—	1/4	REX3214
1/4	.2500	3/8	4	2-1/4	.235	.015	1/4	REX3215
1/4	.2500	3/8	4	2-1/4	.235	.030	1/4	REX3216
3/8	.3750	1/2	2-1/2	1-1/8	.355	—	3/8	REX3217
3/8	.3750	1/2	2-1/2	1-1/8	.355	.015	3/8	REX3218
3/8	.3750	1/2	2-1/2	1-1/8	.355	.030	3/8	REX3219
3/8	.3750	1/2	2-1/2	1-1/8	.355	.060	3/8	REX3220
3/8	.3750	1/2	3	1-1/4	.355	—	3/8	REX3221
3/8	.3750	1/2	3	1-1/4	.355	.015	3/8	REX3222
3/8	.3750	1/2	3	1-1/4	.355	.030	3/8	REX3223
3/8	.3750	1/2	3	1-1/4	.355	.060	3/8	REX3224
3/8	.3750	1/2	4	2-1/4	.355	—	3/8	REX3225
3/8	.3750	1/2	4	2-1/4	.355	.015	3/8	REX3226
3/8	.3750	1/2	4	2-1/4	.355	.030	3/8	REX3227
1/2	.5000	5/8	3	1-3/8	.475	—	1/2	REX3228
1/2	.5000	5/8	3	1-3/8	.475	.015	1/2	REX3229
1/2	.5000	5/8	3	1-3/8	.475	.030	1/2	REX3230
1/2	.5000	5/8	3	1-3/8	.475	.060	1/2	REX3231
1/2	.5000	5/8	3	1-3/8	.475	.125	1/2	REX3232
1/2	.5000	5/8	4	2-1/4	.475	—	1/2	REX3233
1/2	.5000	5/8	4	2-1/4	.475	.015	1/2	REX3234
1/2	.5000	5/8	4	2-1/4	.475	.030	1/2	REX3235
1/2	.5000	5/8	4	2-1/4	.475	.060	1/2	REX3236
1/2	.5000	5/8	4	2-1/4	.475	.125	1/2	REX3237
1/2	.5000	5/8	5	3-1/4	.475	—	1/2	REX3238

Tolerances	Diameter	Shank	Radius
Fractional	-0.0001, -0.0004	h6	+0.0015, -0.0015

For specific shank tolerance information please see [page 200](#).



Speeds & Feeds [page 186](#).

